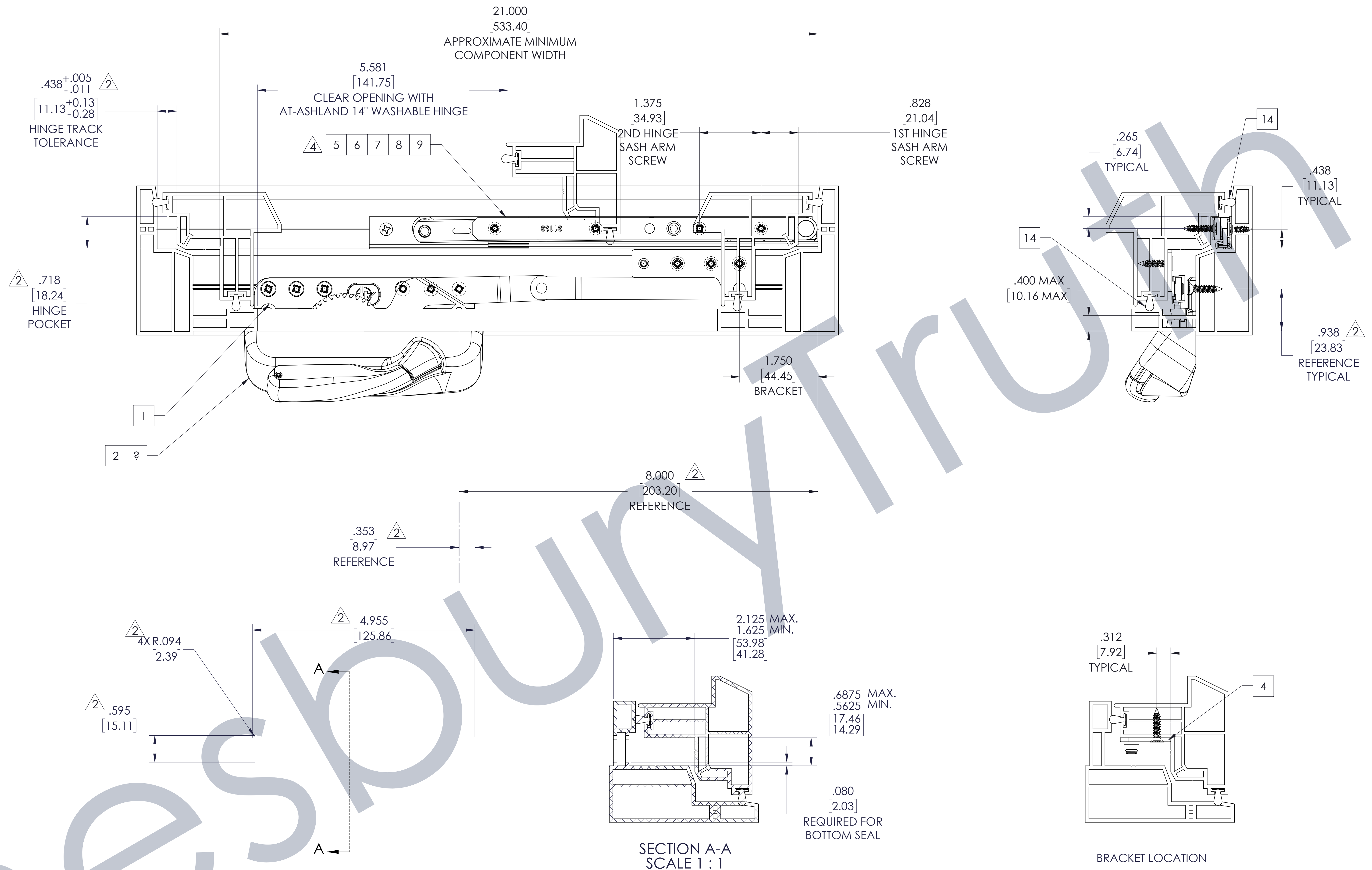
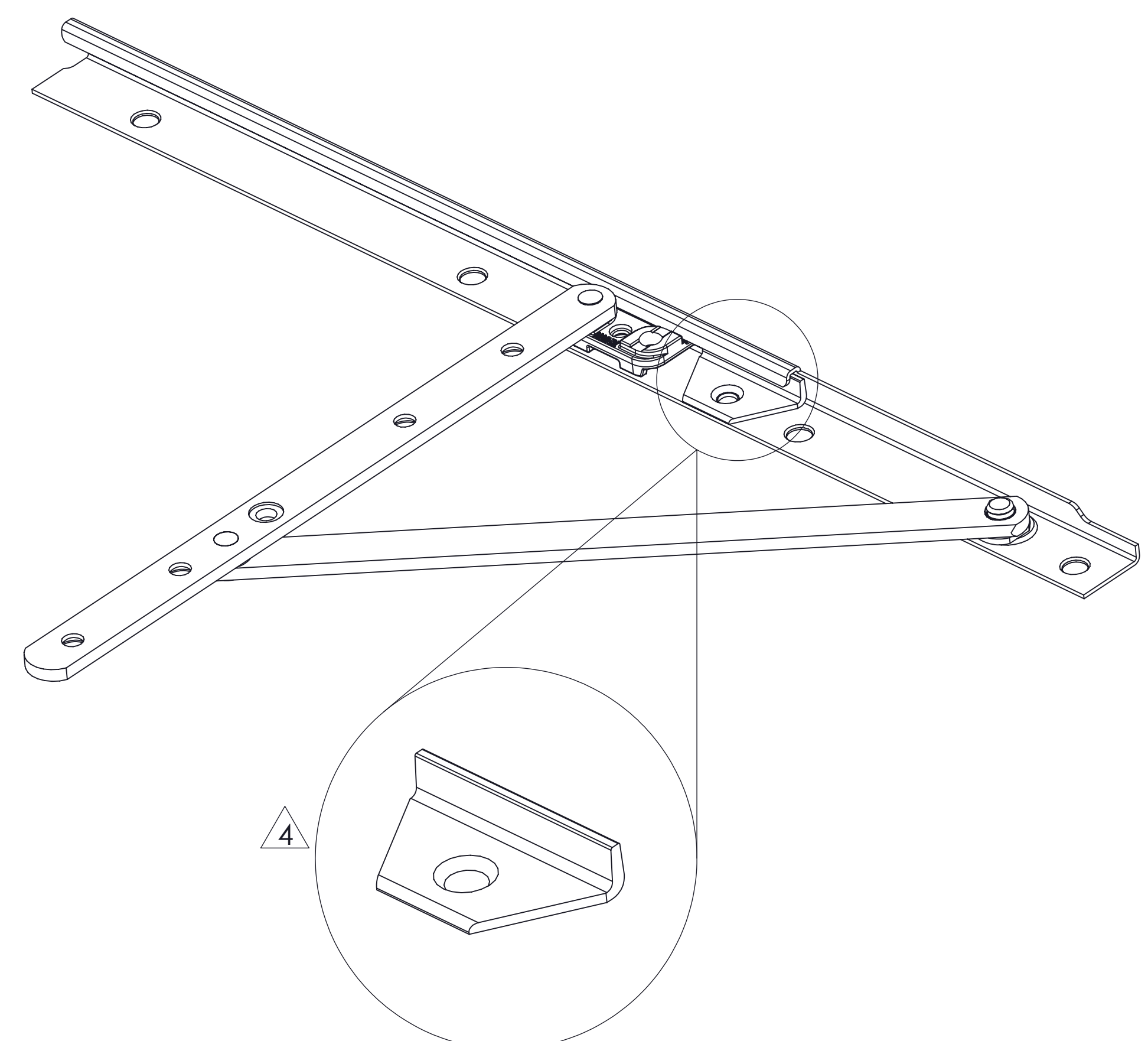


NO.	DATE	BY	CHKD.	APP.
1				



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	50.61.00.211	OPER, ENCORE LH G DYAD LP	1
2	32658	GASKET	1
3	12616	ENCORE HANDLE AND COVER	1
4	11661.92	BRACKET, RH S STUD	1
5	14.05.00.226	HGE CSM UL TRK NF	1
6	14.05.00.227	HGE CAM LL TRK NF	1
7	14.75.00.217	HGE CSM LL ARM REG EG SP	1
8	14.75.00.218	HGE CSM UL ARM REG EG SP	1
9	24309	HINGE STOP	2
10	19105	SCREW 7X3/4 PH FH SMS SS18-8	8
11	19070	SCREW 7X1/2 PH FU SMS SS18-8	8
12	14103	SCREW, 8 X 3/4 PH FH SMS SS 18-8	10
13	Q375T270	Q-LON BULB SEAL	



NOTES:

- HARDWARE MAY ACHIEVE A MAXIMUM WINDOW SIZE OF 24"W X 64"H (COMMERCIAL). PER AAMA HARDWARE LOAD TEST. -47 LB SASH PERMITTED FOR AAMA HARDWARE LOAD TEST (COMMERCIAL). -FOR COMMERCIAL RATING THE MAXIMUM FRAME AREA (WIDTH X HEIGHT) MUST BE REDUCED BY 20%. CHECK WITH EXTRUDER FOR PROFILE PERFORMANCE DATA.
- HOLD THESE DIMENSIONS AS CLOSE TO THEIR MINIMUM AS MANUFACTURING TOLERANCES ALLOW.
- SNUBBERS RECOMMENDED ON WINDOWS OVER 30 INCHES HIGH, CENTERED ON SASH AND FRAME ON HINGE SIDE OF THE WINDOW. SEE SNUBBER APPLICATION DRAWING.
- WARNING! IT IS RECOMMENDED TO INSTALL HINGE STOPS 24309 IN EACH HINGE TRACK FOR SAFETY.
- WARNING! SHIPPING BLOCKS 24784 IS RECOMMENDED IN EACH WINDOW ASSEMBLY. REFERENCE TECH NOTE #13 FOR CORRECT INSTALLATION OF SHIPPING BLOCKS.
- WARNING! ONLY TRAINED PROFESSIONALS SHOULD DISCONNECT HARDWARE TO SERVICE WINDOWS. FAILURE TO DO SO COULD CAUSE SERIOUS WINDOW DAMAGE AND/OR PERSONAL INJURY.
- REFERENCE TECH NOTE #7 AND 9 FOR MOUNTING SCREW COMPATIBILITY AND CORROSION INFORMATION.
- REFERENCE TECH NOTE #8 FOR PROPER CARE OF HARDWARE.
- SEE TECH NOTE #14 FOR PROPER INSTALLATION OF AN OPERATOR COVER AND NESTED FOLDING HANDLE.
- REFERENCE TECH NOTE #3 FOR SASH SAG TIPS.
- SEE WEBSITE FOR COVER AND HANDLE OPTIONS.

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COMMENTS

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DRAWN BY: M. NEFF DATE: 9/17/2021
 CHECKED BY: MDN SCALE: 1:8
 PARTNAME: GENERIC ENCORE LP DYAD APPLICATION

PROJECT: GENERIC LP PVC DRAWING NO.: 21257H REVISION: A TITLE: E

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